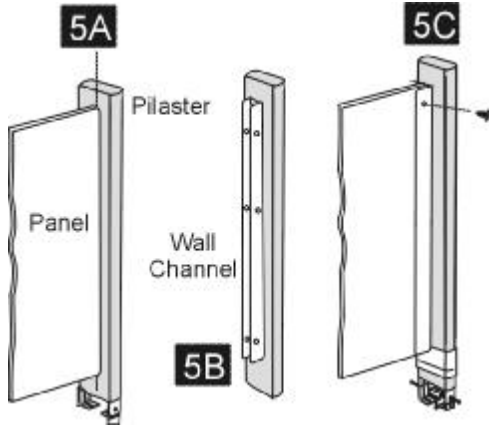


STEP (5) - INSTALL REMAINING PILASTERS AND SECURE TO PANELS

5A. Note pilaster sizes and locations on shop drawing. Place pilaster on floor brackets. Mark center line of the panel on the back of the pilaster.

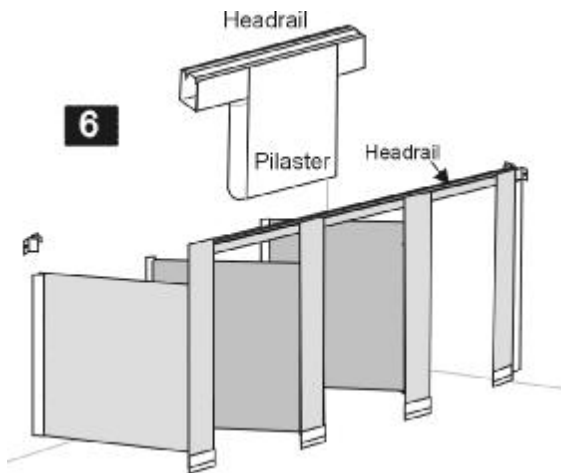
5B. Locate the wall channels on these centers and mark for drilling. Remove the pilaster and fasten the channel to the pilaster only.



5C. Apply the pilaster shoe to the pilaster. Insert the leveling device and reset the pilaster on the floor brackets. Install the 0.25"-20 x 0.5" bolt, nut and washer assemblies, but do **not** tighten. Position the panel into the channel. Locate and drill one hole in the panel. Insert and tighten the screw. Repeat for each pilaster.

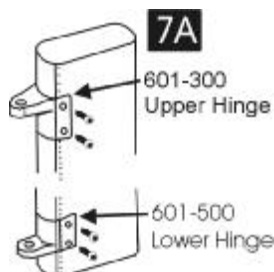
STEP (6) - PLACE HEADRAIL

6. Place the headrail in the top of the pilasters but do not fasten.



STEP (7) - DOOR ASSEMBLY

7A. Starting with the wall pilaster, engage the lugs of the upper and lower hinges in the predrilled holes. Tighten the hinges in place.

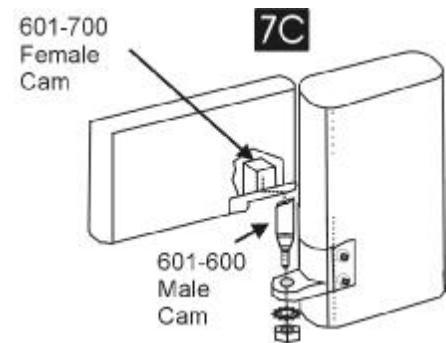


STEP (7) - CONTINUED

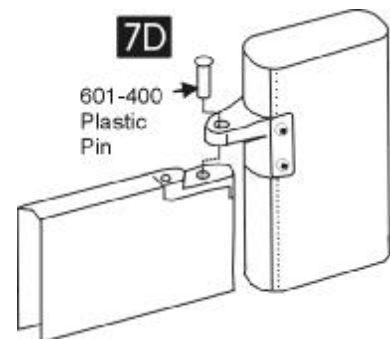
7B. Place the hinge side filler between the upper and lower hinges. Install with six #12 x 0.625" Robertson Head sheet metal screws.



7C. Install the female cam in the bottom of the door. Position the male cam in the lower hinge and then into the female cam.



7D. Position the door so that the top hinge plastic pin can be tapped in place.



7E. Set the headrail tight to the wall at the wall pilaster. Fasten the headrail to the wall pilaster with #12 x .625" (15.7 mm) Robertson head screws. Note: screws should be applied from the inside of the unit. Set door to closed position. Adjust adjacent pilaster to leave a .187" (4.8 mm) clearance and fasten headrail to pilaster. Repeat for each door and pilaster.

